

CORPORATE SUSTAINABILITY STATEMENT

As a global leader of packaging solutions, **Oben** is committed to enhance the performance of its products in the circular economy and sustainability by continuously improving its design and manufacturing processes, through collaboration with its stakeholders in the entire packaging supply chain, contributing to social responsibility, environmental performance and economic growth (people, planet, profit).

Our sustainability roadmap and its derived initiatives are governed by the following basic principles:



Compliance with environmental laws and regulations



Obtain Resource efficiency.



Execute Responsible waste management.



Communicate and create awareness.

Our Sustainability Initiatives

In general terms our business activities add significant value in our supply chain in terms of resource efficiency and food waste prevention. We are continuously seeking opportunities that reduce environmental impact and that contribute to social responsibility and economic growth.

Over the last decade, we have realized several initiatives that contribute to our corporate sustainability statement:

Our Raw Materials

- Use of resins that consist of **non-toxic molecules**.
- Usage of a **new** range of **bioplastic raw material** that is 100 % compostable and degradable.
- All of our resins are suitable for **mechanical and chemical recycling**.
- Use of **functional compatibilizers** designed to allow mechanical recycling in multipolymer structures.

Our Manufacturing Process and Finished Products

- Waste generated during the manufacturing process is either collected and **regranulated** or sold for other applications.
- Design and development of **mono-material structures** for contributing to suitable collection for recycling.
- Our state-of-the-art machinery and process improvements have resulted in the delivery of efficient **lightweight films**, reducing the weight of film used in packaging applications. This efficiency also translates into a benefit in transportation, as it allows space savings, and reduction in the environmental impact (**carbon footprint**).
- Our paper coated film **degrades naturally** by microbial action in conventional landfills, avoiding the need for composting facilities.
- Our films contain **no toxic substances** and are compliant with (inter)national regulations.
- Superb **sealing and high gas barrier characteristics** to produce hermetically sealed packages, avoiding product spoilage and waste, and substituting non-recyclable structures such as aluminum foil.

Waste Management

- We maintain a **zero-waste policy** on raw materials:
 - PET waste is being converted into industrial straps
 - PP waste is being converted into disposable food compliant cups and containers and into industrial packaging items
 - PA waste is converted into engineering resins and use in different components in the automotive and general industry and consumer appliances.
- We recover wood waste for secondary packaging such as pallets and boards for safe and secure transporting.
- We recycle aluminum left over from the metallization process.

Water and Energy

Over the years, **Oben** has implemented various **Energy and Water Saving projects** to decrease significantly their consumption. This includes significant and intensive usage of **green electrical energy** (hydroelectric) to lower our **carbon footprint**. Where hydroelectric energy has not been available, **Oben** has invested in **cogeneration projects**.

Our actions on Social Responsibility

At all plant sites we realize initiatives that contribute to **social and environmental responsibility**, such as coastal and beach cleanups, waste segregation, tree cultivation, donations and educating communities.